

Surftest SJ-411 [inch/mm] "R2µm; 0.75mN; X=25mm"

Item number: 178-581-11E











Description

This is a portable measuring instrument that allows you to easily and accurately measure surface roughness.

The Surftest SJ-410 offers you the following benefits:

- Skidless system with touch-screen functionality and built-in printer.
- It works independently of mains power, allowing you to make on-site measurements.
- Easy and intuitive menu navigation.
- The large **14.5 cm** [5.7"] colour LCD gives you high visibility.
- The skidless detector allows you to measure the primary profile (P), roughness profile (R), waviness profile (W) and more.
- Surface compensation of curved, radial and tilted surfaces.
- It performs roughness analyses conform to various international standards (EN ISO, VDA, ANSI, JIS) and customized settings.
- You can store up to 10 different measuring conditions inside the SJ-410, and up to 500 with an
 optional SD card.
- It allows two different evaluation conditions within one measurement adjustable.
- You can separately password protect many functions.
- It comes with support for 16 languages.
- Available options include an auto-set unit, X-axis fine adjustment and digital levelling unit.

Specification

Measuring speed:

Detector measuring force: 0.75 mN

Stylus tip angle: 60°

Stylus tip radius: 2 µm

Traverse: SI-411: 25 mm

SJ-412: 50 mm

0.05 mm/s; 0.1 mm/s; 0.2 mm/s; 0.5 mm/s; 1 mm/s

Measuring method: Skidless - Differential inductance

Range: **800 μm; 80 μm; 8 μm**

(up to 2,4 mm with an optional stylus)

Positioning: ±1.5° (tilting), 10 mm (up/down)

Profiles: Primary Profile (P), Roughness Profile (R),

Waviness (W),

MOTIF (R, W) and more

Standard: EN ISO, VDA, JIS, ANSI and customize settings

Analysis graphs: BAC, ADC

Digital filter: Gauss, 2CR75, PC75

Cut-off length: λc: 0.08 mm; 0.25 mm; 0.8 mm;

2.5 mm; 8 mm

 λs : 2.5 $\mu m;$ 8 $\mu m;$ 25 μm

Printer: **Thermal Printer**

Tolerance: Coloured upper / lower limit

Interface: USB, Digimatic, RS-232C, Foot switch Power supply: AC adapter or rechargeable battery

Surftest SJ-411 Functions: Traverse: 25 mm

Traverse straightness : 0.3 μm / 25 mm

Inch/Metric Inch-Metric:

Accessories

Optional accessories:



Granite stand for SJ-410 178-039



Autoset Unit for SJ-410 178-010



X-Axis Adjustment Unit for SJ-410 178-020



Digital Leveling Unit for SJ-410 178-030



Detector 0,75mN 178-396-2



Detector 4mN 178-397-2



Extension rod 50mm 12AAG202



Extension rod 100mm 12AAG203







Step gauge (1, 2, 5, 10)µm 178-610

Spare parts

Consumable spares:



Nosepiece skidless type 12AAB355



Touch pen for Surftest SJ-310/410/500, SV-2100 12BAG834



Touch Panel Protecting Sheet 12BAL402



Replacement battery for Surftest SJ-310 / SJ-410 12AAN046



Printer paper 5 rolls, for SJ-301 270732